



Finished Product Specification
(Mrs Mac's Quality Manual)

PRODUCT NAME	Mrs Mac's Bake Your Own Pork & Sweet Chilli Roll		
PRODUCT CODE	AU 47080	NZ	Other: N/A
PRODUCT DESCRIPTION	Pork & sweet chilli sausage roll filling encased in unbaked pastry.		
CONTACT DETAILS	Mrs Mac's Pty Ltd 5-9 Marchant Way, Morley Western Australia 6062 www.mrsmacs.com.au		

FOOD SAFETY	This product has been manufactured on a line with a HACCP based Food Safety Program.
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GENETICALLY MODIFIED PRODUCTS (GMO)	To the best of our knowledge, based on information obtained from our suppliers, this product is a neither genetically modified nor made from genetically modified raw material as per Standard 1.5.2 of the Australian New Zealand Food Standards Code.
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LABELLING DETAILS	
INGREDIENTS:	Water, Wheat Flour, Pork (16%), Margarine [Vegetable Oil, Water, Salt, Emulsifiers (Mono- and Di-Glycerides of Fatty Acids, Citric and Fatty Acid Esters of Glycerol), Antioxidant (Ascorbyl Palmitate), Natural Flavour], Sweet Chilli Sauce (5%) [Sugar, Pickled Red Chilli, Water, Garlic, Vinegar, Salt, Stabiliser (Xanthan Gum)], Breadcrumbs [Wheat], Seasoning [Wheat], Onion, Textured Soy Protein, Salt, Natural Flavour [Milk], Spice. Note: Percentages are calculated on the whole product, including pastry.

MARK (X)	ALLERGENS & OTHER SUBSTANCES	PRESENT IN INGREDIENTS AS A COMPONENT.	PRESENT IN THE SAME FACILITY		PRESENT ON THE SAME LINE	
		SPECIFY INGREDIENT/S	MARK (X)	SPECIFY INGREDIENTS	MARK (X)	SPECIFY INGREDIENTS
	Added sulphites in concentrations of 10 mg/kg or more					
X	Cereals containing gluten and their products, namely, wheat, rye, barley, oats and spelt and their hybridised strains	Wheat flour, Breadcrumbs, Seasoning				
	Crustacea and their products					
	Egg and egg products		X	Egg	X	Egg
	Fish and fish products, except for isinglass derived from swim bladders and used as a clarifying agent in beer and wine					
X	Milk and milk products	Flavour				
	Peanuts and peanut products					
	Sesame seeds and sesame seed products					
X	Soybeans and soybean products	Textured Soy Protein				
	Tree nuts and tree nut products other than coconut					
	Lupin					

ALLERGEN STATEMENT	CONTAINS: WHEAT, GLUTEN, MILK, SOY. MAY CONTAIN: EGG.
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COUNTRY OF ORIGIN	Made in Australia from at least 74% Australian ingredients.
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NUTRITION INFORMATION

Source of Nutritional Information	N	External Test Report	Y	Theoretical Calculation
Servings per package: 1 Serving size: 160 g				
	Average Quantity per serving		Average Quantity per 100 g	
Energy	1770 kJ		1100 kJ	
Protein	11.5 g		7.2 g	
Fat, total	21.5 g		13.4 g	
- saturated	10.6 g		6.6 g	
Carbohydrate	45.4 g		28.4 g	
- sugars	6.0 g		3.8 g	
Sodium	848 mg		530 mg	

HEALTH STAR RATING	2 Stars
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PLEASE LIST ALL CLAIMS THAT CAN BE MADE ABOUT THE PRODUCT, E.G.: LOW FAT, GLUTEN FREE

CLAIM (S) WHICH CAN BE MADE:	No Added MSG No Artificial Colours No Artificial Flavours
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STORAGE & SHELF LIFE INSTRUCTIONS

		PRIMARY PACKAGING MARK (X)		SECONDARY PACKAGING MARK (X)	
Frozen: Store at or below -18 °C.		X		X	
Best Before (LTC = Line Tracking Code)	MM	X	BEST BEFORE DD MMM YY LTC HH:MM	X	DD/MM/YYYY HH:MM
Frozen		18	Months	18	Months

DISTRIBUTION REQUIREMENTS	Transport in a refrigerated vehicle at or below -18 °C.
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ANALYTICAL CRITERIA

PHYSICAL	CRITERIA	TOLERANCE	TEST METHOD REFERENCE
Length (mm)	148	+/- 3	Ruler
Width (mm)	52	+/- 3	Ruler
Height (mm)	33	+/- 3	Ruler

COOKING GUIDES:

MUST BE COOKED BEFORE CONSUMPTION. These are guidelines only and cooking time will vary with the make, model and age of the oven.

Preheat conventional oven to 200 °C or fan forced oven to 180 °C. Place roll onto a solid baking tray and glaze with egg or milk.

Garnish roll with your favourite toppings.

Place roll into the oven and cook from frozen for approx. 25 min.




Serve and enjoy!

CAUTION: Product may be very hot after cooking.

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PACKAGING SPECIFICATION			
	Primary Packaging		Secondary Packaging
Material Type	H/S Polyester Film		Cardboard
Environmental Message	<input type="checkbox"/>	 <input type="checkbox"/> 	
Material Grade	20 micron		B03S
Dimensions - Length x Width x Depth or Height (mm) - EXTERNAL	(W) 215 mm		(L) 458 mm x (W) 166 mm (D) 81 mm
Average Weight of Packaging (g)	1.6 g		401 g
Average % of Recycled Material	N/A		100%
Net Weight (g or Kg)	160 g		2.6 kg
Gross Weight (g or Kg)	N/A		3.1 kg
Units per package	1		16 x 160 g
GTIN-13/GTIN-14	N/A		19310663406773
Packaging Code	07-001305		07-003213
Carton Liner / Product Divider / Trays / Containers / Other	N/A	Recyclable <input type="checkbox"/>	N/A
			Recyclable <input type="checkbox"/>

PALLETISATION				
	Australia	New Zealand	Export	
Cartons per pallet	208			Unit
Cartons per layer	16			Unit
Layers per pallet	13			Unit
Pallet depth or length	1165			mm
Pallet width	1165			mm
Pallet height, excluding actual pallet height (150mm)	1053			mm
Pallet weight, excluding actual pallet weight (43 kg)	645			Kg

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